

## بررسی استاندارد فرومنگنز

### ASTM A99

ترکیب شیمیایی، گرید بندی:

	Standard Ferromanganese			Medium Carbon Ferromanganese				Nitrided Medium Carbon Ferromanganese	Low Carbon Ferromanganese	
	Grade A	Grade B	Grade C	Grade A	Grade B	Grade C	Grade D		Grade A	Grade B
Manganese, %	78.0 to 82.0	76.0 to 78.0	74.0 to 76.0	80.0 to 85.0	80.0 to 85.0	80.0 to 85.0	80.0 to 85.0	75 to 80 <sup>4</sup>	85.0 to 90.0	80.0 to 85.0
Carbon, max, %	7.5	7.5	7.5	1.5	1.5	1.5	1.5	1.5 <sup>4</sup>	As specified	0.75
Silicon, max, %	1.2	1.2	1.2	1.5	1.0	0.70	0.35	1.5 <sup>4</sup>	2.0	5.0 to 7.0
Phosphorus, max, %	0.35	0.35	0.35	0.30	0.30	0.30	0.30	0.3	0.20	0.30
Sulfur, max, %	0.050	0.050	0.050	0.020	0.020	0.020	0.020	0.020	0.020	0.020
Nitrogen, %								4% min		

<sup>4</sup> Based on metallic content.

حد مجاز عناصر ناخالصی:

	Composition, max, %		
	Standard Ferromanganese, All Grades	Medium-Carbon Ferromanganese, All Grades	Low-Carbon Ferromanganese, All Grades
Arsenic	0.30	0.15	0.10
Tin	0.020	0.010	0.010
Lead	0.050	0.050	0.020
Chromium	0.50	0.50	0.50
Carbon	0.10 or 0.50 or 0.70 for Grade A only		

سایز و دانه بندی:

Product	Standard Sizes	Tolerances <sup>4</sup>		Friability Rating
Standard ferromanganese Grades A, B, C	8 × 4 in. (200 × 100 mm) 5 × 2 in. (125 × 50 mm) 4 × 1 in. (100 × 25 mm) 2 × ¼ in. (50 × 6.3 mm) ¾ in. × 12 mesh (9.5 × 1.4 mm) ¼ in. × down (6.3 mm × down) 8 mesh × down (2.36 mm × down) 20 mesh × down (0.85 mm × down)	90 lb (40.8-kg) lump, max 10 % max retained on 5-in. (125-mm) sieve 10 % max retained on 4-in. (100-mm) sieve 10 % max retained on 2-in. (50-mm) sieve 5 % max retained on ¾-in. (9.5-mm) sieve 5 % max retained on ¼-in. (6.3-mm) sieve 5 % max retained on No. 8 (2.36-mm) sieve 5 % max retained on No. 20 (0.85 mm) sieve	10 % max passing 4-in. (100-mm) sieve 10 % max passing 2-in. (50-mm) sieve 10 % max passing 1-in. (25-mm) sieve 10 % max passing ¼-in. (6.3-mm) sieve 5 % max passing No. 14 (1.4-mm) sieve	4
Medium-carbon ferromanganese Grades A, B, C, and D	8 × 4 in. (200 × 100 mm) 5 × 2 in. (125 × 50 mm) 4 in. × down (100 mm × down) 2 in. × down (50 mm × down) 8 mesh × down (2.36 mm × down)	90-lb (40.8-kg) lump, max 10 % max retained on 5-in. (125-mm) sieve 10 % max retained on 4-in. (100-mm) sieve 10 % max retained on 2-in. (50-mm) sieve 5 % max retained on No. 8 (2.36-mm) sieve	10 % max passing 4-in. (100-mm) sieve 10 % max passing 2-in. (50-mm) sieve 12 % max passing ¼-in. (6.3-mm) sieve 15 % max passing No. 8 (2.36-mm) sieve	4½
Medium-carbon ferromanganese Nitrided grade	Briquetted only			4
Low-carbon ferromanganese Grades A and B	6 × 2 in. (150 × 50 mm) 4 × ¼ in. (100 × 6.3 mm) 8 mesh × down (2.36 mm × down) 20 mesh × down (0.85 mm × down)	10 % max retained on 6-in. (150-mm) sieve 10 % max retained on 4-in. (100-mm) sieve 5 % max retained on No. 8 (2.36-mm) sieve 5 % max retained on No. 20 (0.85-mm) sieve	10 % max passing 2-in. (50-mm) sieve 5 % max passing ¼-in. (6.3-mm) sieve	5

<sup>4</sup> Specifications of sieve sizes used to define tolerances herein are as listed in Specification E11.



# Standard Specification for Ferromanganese<sup>1</sup>

This standard is issued under the fixed designation A99; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This specification covers ten grades of ferromanganese, designated as follows:

Standard ferromanganese	Grade A Grade B Grade C
Medium-carbon ferromanganese	Grades A,B,C, and D Nitrided
Low-carbon ferromanganese	Grade A Grade B

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

## 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

[A1025/A1025M Specification for Ferrous Alloys and Other Alloying Materials, General Requirements](#)

[E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves](#)

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.18 on Castings.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

## 3. General Conditions for Delivery

3.1 Materials furnished to this specification shall conform to the requirements of Specification [A1025/A1025M](#), including any supplementary requirements that are indicated in the purchase order. Failure to comply with the general requirements of Specification [A1025/A1025M](#) constitutes nonconformance with this specification. In case of conflict between the requirements of this specification and Specification [A1025/A1025M](#), this specification shall prevail.

## 4. Chemical Composition

4.1 The material shall conform to the requirements as to chemical composition specified in [Table 1](#).

4.2 The manufacturer shall furnish an analysis of each shipment showing the percentage of each element specified.

## 5. Size

5.1 The various grades are available in sizes as listed in [Table 2](#).

5.2 The sizes and friability ratings listed in [Table 2](#) are typical as shipped from the manufacturer's plant. These alloys exhibit varying degrees of friability; therefore, some attrition may be expected in transit, storage, and handling. A code system has been developed. Therefore, for this purpose, a number rating for each product type is shown in the last column of [Table 2](#). Definitions applicable to these code numbers are given in Specification [A1025/A1025M](#).

## 6. Keywords

6.1 ferrous alloy; ferromanganese

**TABLE 1 Chemical Requirements**

	Standard Ferromanganese			Medium Carbon Ferromanganese				Nitrided Medium Carbon Ferromanganese	Low Carbon Ferromanganese	
	Grade A	Grade B	Grade C	Grade A	Grade B	Grade C	Grade D		Grade A	Grade B
Manganese, %	78.0 to 82.0	76.0 to 78.0	74.0 to 76.0	80.0 to 85.0	80.0 to 85.0	80.0 to 85.0	80.0 to 85.0	75 to 80 <sup>A</sup>	85.0 to 90.0	80.0 to 85.0
Carbon, max, %	7.5	7.5	7.5	1.5	1.5	1.5	1.5	1.5 <sup>A</sup>	As specified	0.75
Silicon, max, %	1.2	1.2	1.2	1.5	1.0	0.70	0.35	1.5 <sup>A</sup>	2.0	5.0 to 7.0
Phosphorus, max, %	0.35	0.35	0.35	0.30	0.30	0.30	0.30	0.3	0.20	0.30
Sulfur, max, %	0.050	0.050	0.050	0.020	0.020	0.020	0.020	0.020	0.020	0.020
Nitrogen, %								4% min		

<sup>A</sup> Based on metallic content.

**TABLE 2 Standard Sizes and Tolerances**

Product	Standard Sizes	Tolerances <sup>A</sup>		Friability Rating
Standard ferromanganese Grades A, B, C	8 × 4 in. (200 × 100 mm) 5 × 2 in. (125 × 50 mm) 4 × 1 in. (100 × 25 mm) 2 × ¼ in. (50 × 6.3 mm) ¾ in. × 12 mesh (9.5 × 1.4 mm) ¼ in. × down (6.3 mm × down) 8 mesh × down (2.36 mm × down) 20 mesh × down (0.85 mm × down)	90 lb (40.8-kg) lump, max 10 % max retained on 5-in. (125-mm) sieve 10 % max retained on 4-in. (100-mm) sieve 10 % max retained on 2-in. (50-mm) sieve 5 % max retained on ¾-in. (9.5-mm) sieve 5 % max retained on ¼-in. (6.3-mm) sieve 5 % max retained on No. 8 (2.36-mm) sieve 5 % max retained on No. 20 (0.85 mm) sieve	10 % max passing 4-in. (100-mm) sieve 10 % max passing 2-in. (50-mm) sieve 10 % max passing 1-in. (25-mm) sieve 10 % max passing ¼-in. (6.3-mm) sieve 5 % max passing No. 14 (1.4-mm) sieve	4
Medium-carbon ferromanganese Grades A, B, C, and D	8 × 4 in. (200 × 100 mm) 5 × 2 in. (125 × 50 mm) 4 in. × down (100 mm × down) 2 in. × down (50 mm × down) 8 mesh × down (2.36 mm × down)	90-lb (40.8-kg) lump, max 10 % max retained on 5-in. (125-mm) sieve 10 % max retained on 4-in. (100-mm) sieve 10 % max retained on 2-in. (50-mm) sieve 5 % max retained on No. 8 (2.36-mm) sieve	10 % max passing 4-in. (100-mm) sieve 10 % max passing 2-in. (50-mm) sieve 12 % max passing ¼-in. (6.3-mm) sieve 15 % max passing No. 8 (2.36-mm) sieve	4½
Medium-carbon ferromanganese Nitrided grade	Briquetted only			4
Low-carbon ferromanganese Grades A and B	6 × 2 in. (150 × 50 mm) 4 × ¼ in. (100 × 6.3 mm) 8 mesh × down (2.36 mm × down) 20 mesh × down (0.85 mm × down)	10 % max retained on 6-in. (150-mm) sieve 10 % max retained on 4-in. (100-mm) sieve 5 % max retained on No. 8 (2.36-mm) sieve 5 % max retained on No. 20 (0.85-mm) sieve	10 % max passing 2-in. (50-mm) sieve 5 % max passing ¼-in. (6.3-mm) sieve	5

<sup>A</sup> Specifications of sieve sizes used to define tolerances herein are as listed in Specification E11.

## SUPPLEMENTARY REQUIREMENTS

The following supplementary requirements shall apply only when specified by the purchaser in the purchase order or contract.

### S1. Chemical Requirements

The composition shall be further limited to the requirements of **Table S1.1** in addition to those of **Table 1**. The manufacturer shall furnish an analysis of each shipment showing the per-

centage of the elements specified.

**TABLE S1.1 Supplemental Chemical Requirements**

	Composition, max, %		
	Standard Ferromanganese, All Grades	Medium-Carbon Ferromanganese, All Grades	Low-Carbon Ferromanganese, All Grades
Arsenic	0.30	0.15	0.10
Tin	0.020	0.010	0.010
Lead	0.050	0.050	0.020
Chromium	0.50	0.50	0.50
Carbon	0.10 or 0.50 or 0.70 for Grade A only		

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